

Work Order ID 50000

July 2, 2009 2:56:50 PM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 7/02/09 Start Qty: 36.00



Cust Item ID:

Required Date: 7/08/09 Req'd Qty: 36.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

Deburr

mk 09/07/06

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

mk 09/07/06

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

=> 80967/09

(36) counts

Work Order ID 50000

July 2, 2009 2:56:50 PM



Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 7/02/09

Start Qty: 36.00



Cust Item ID:

Required Date: 7/08/09

Req'd Qty: 36.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: Basket

0.00

Memo

0.00

Packaging

PD 09-07-13

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

09/07/14 JF

u 09-07-14

Picklist Print

July 2, 2009 2:56:50 PM

Work Order ID: 50000

Parent Item: D3759-1RevA

Parent Item Name: Bushing

Comments:

Start Date: 7/02/09

Required Date: 7/08/09

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	27.7300	2.3684			



304 ROUND BAR 0.375

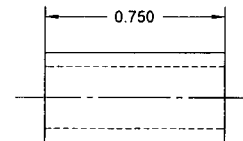
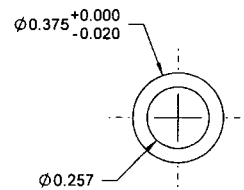


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	27.73	
110166	7.59	
110472	6.41	
111323	1.73	
112058	12	

OK 09/07/06

M 112058

2.5117



D3759-1 BUSHING

50000

11-03-17-11-11

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME	DRAWING NO.	REV. A
MFG. APPR.	ME	D3759	SHEET 2 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	BUSHING	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

C209107102
W/O: 5000